Founded in 1968, Spectrum is 53 years young!

Spectrum remains focused on entrepreneurial programs and new, innovative designs

Spectrum only sells its proprietary products through AV, IT and Furniture channel partners

Spectrum features US-based design, manufacturing, logistics, selling and support teams

Through the years Spectrum has manufactured over 4,000 unique products

Spectrum provides solutions to end users in State/Local/Federal, Education, Enterprise, Medical, Retail and Manufacturing markets

“We guarantee complete customer satisfaction.”
– David Hancock, Founder/CEO
Spectrum Team
Quality People Making GREAT Products

Organizational Commitment
Customer-centric approach promotes access and support across the entire organization.

"Customer service is paramount in everything we do. From supporting the Territory Managers and preparing accurate quotes to answering any type of product question from end-users and resellers. Throughout the entire process, we keep the customer in mind." – Denise Parkhurst, Customer Satisfaction Manager
Corporate Overview
QUALITY SOLUTIONS by design

Spectrum Team
Quality People Making GREAT Products

Travis Edinger
Performance Lab Technician

"Material choices and design concepts are evaluated through rigorous testing. All of Spectrum product offerings are approved for consumer use only after they have satisfactorily passed the tests performed on them. Our testing formats are based on recognized industry leaders of Safety and Performance Standards such as ANSI/BIFMA, UL, ASTM, and FedEx. We test beyond the required criteria to insure our products are more than just “acceptable.” They are the best!"

Find out more about Spectrum Industries.

Val Herrick
Production Scheduling Manager

"At Spectrum, I am responsible for the overall manufacturing planning process. There are lots of steps and lots to coordinate, all to make sure the customer gets their product when they need it. What I like about my job is the challenge it poses. Most days are never the same and it truly takes a team to make a quality product. I’m lucky to work with a great team. To me, that’s what it means to work with great people and for a quality organization."

Find out more about Spectrum Industries.
Spectrum’s specialty design & fabrication capabilities allow customers & brands to see their visions come to life. From custom logos and cutouts to completely unique designs, Spectrum is your turnkey manufacturer.

**Spectrum Capabilities**

**Custom & OEM Solutions**

**CNC Blanking**
- Trumpf 3030 Fiber Laser
- 4KW Laser
- Table Size: 5’x10’
- Cutting Capacity: Carbon Steel: Up to 7GA
- Stainless Steel: Up to 7GA
- Aluminum: Up to 1/8”
- Masaaki 444W CO2 Laser
- 4KW Laser
- Table Size: 5’x10’
- Cutting Capacity: Carbon Steel: Up to 7GA

**Press Brakes:**
- 45.75” (1160mm) Brake H’ (Bed Length)
- 45.75” (1160mm) Brake B’ (Bed Length)
- Bending Capacity:
  - Carbon Steel: 11GA
  - Stainless Steel: 16GA
- ON-HAND V-DEC:

<table>
<thead>
<tr>
<th>Material Thickness</th>
<th>Opening Width</th>
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<tbody>
<tr>
<td>20g (1.00)</td>
<td>0.06</td>
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<tr>
<td>18g (1.40)</td>
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<tr>
<td>16g (1.64)</td>
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<tr>
<td>14g (1.70)</td>
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<tr>
<td>12g (1.90)</td>
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<td>10g (1.10)</td>
<td>0.16</td>
</tr>
<tr>
<td>7g (0.18)</td>
<td>0.16</td>
</tr>
</tbody>
</table>

**Welding and Tube Fabrication**
- CNC Tube Milling
- Haas VF3 Machining Centers
- Invert Less Form Drilling
- Stamping/Pressing
- MG Welding with Modular Buxto Fettling
- Misc. Fettling:
  - Recess Holes
  - Self-clinching Inserts
  - Stud Welding

**Metal Finishing**
- New Powder Line:
  - Norbrook Automated Powder Booth
  - Capacity Size: 84” long x 18” wide x 12” high
  - Capacity Weight:
    - Less than 84” OAL = 300lbs
    - 84” OAL = 600lbs
  - Applications:
    - Interior
    - Exterior: Zirconium pretreatment with spray 1,000 hrs. Application should be evaluated and tested
- Current Powder Line:
  - Wagner Automated Powder Booth
  - Finishes:
    - Chemical Preglazing
    - Applications:
      - Interior Products Only

**Panel Processing**
- High Pressure Laminating Line
  - Capacity: 40” x 144”
- Homag HPL 400 Panel Saw
  - Capacity: 40” x 144” x 4.25”
- CINC Sheet-based Routers:
  - Machine
  - Wieland Yamate and Komori
  - Capacity: 60” x 44”
- CINC Pod and Rail Routers
  - Machine:
  - Wieland Versatur
  - Help Her Point-to-Point Machining Center, Additional Capability: Engaging & Fashioning
- Vector CNC Contour Edgerbander
  - Capacity: 60” x 134”
  - Bending Capacity: Intramolded: 2mm 3mm thick x 625”/1.5”
  - Vgroove Manual Contour Edgerbander
  - Capacity: 10 sq. ft. (hras length: 80”)
  - Holz-Her Contriga Straightline Edgerbander
  - Capacity:
    - Min: 4.5” x 2.5” x 25” hr
    - Max: 60” x 14” x 7”
  - Bending/Capacity Intramolded: 0.044”/1.125”

**Solid Lumber Fabrication**
- Gang Rip Saw
- Modular (4x3)
- 42” and Timesaver Sander
- Tenoners
- Clamp Center
- Outlining Edge Sander
- 24” and Planer
- Stacking and Feeding

**Other Services**
- Light Assembly
- On-Site Design
- Prototyping
Spectrum’s specialty design & fabrication capabilities allow customers & brands to see their visions come to life. From custom logos and cutouts to completely unique designs, Spectrum is your turnkey manufacturer.
“Quality and safety are designed into Spectrum products from the outset of ideation. Customer evaluation and lab-controlled testing validates them.” - Scott Dorn, Executive Vice President
Corporate Overview
QUALITY SOLUTIONS by design

Spectrum Projects
Specialty Market Applications

Spectrum's furniture creates engaging spaces as well as device management and power solutions. From training to conference rooms, sit-to-stand workstations to lecture, computer labs to device management and virtual simulation, Spectrum offers a complete line of innovative furniture to engage and integrate your space.

Ask about CUSTOM SIMULATION FURNITURE.
Corporate Overview
QUALITY SOLUTIONS by design

Spectrum Projects
Spectrum's Values
RESPECT | SAFETY | INTEGRITY | QUALITY | INNOVATION

Spectrum's Mission
• Deliver high quality products and services when our customers need them
• Develop employees’ potential and ability to meet new and existing challenges
• Be an ethical and community minded corporate citizen through sustainable practices that balance economic, environmental, and social needs of our stakeholders

Spectrum’s Vision
Maximize our design and manufacturing capabilities with a passion for finding the best solutions for the way our world works and learns

“We guarantee complete customer satisfaction.”
– David Hancock, Founder/CEO
Corporate Overview
QUALITY SOLUTIONS by design

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